 SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Cardinal Red Dye
EC number : Not available.
CAS number : Not available.
Product code : 10940
Product type : Powder.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Dye.
Area of application : Industrial applications.

1.3 Details of the supplier of the safety data sheet

Dober
11230 Katherine's Crossing
Woodridge, IL 60517-5075

e-mail address of person responsible for this SDS : regulatory@dober-group.com

Only representative
Experien Chemical Services (Europe) Limited
PO Box 170
Thirsk
YO7 9AN
United Kingdom
Tel: +44 7791 573385 (Hours of operation)

1.4 Emergency telephone number

Supplier

Telephone number : Chem Tel: 1-813-248-0585 / 1-800-255-3924

 SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Not classified.

Classification according to Directive 67/548/EEC [DSD]
Not classified.

See Section 16 for the full text of the R phrases or H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms : Not applicable.
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements

Date of issue/Date of revision : 18/11/2013
Date of previous issue : No previous validation
Version : 1

1/11
SECTION 2: Hazards identification

Prevention: Not applicable.
Response: Not applicable.
Storage: Not applicable.
Disposal: Not applicable.
Hazardous ingredients: Cardinal Red Dye
Supplemental label elements: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles: Not applicable.

Special packaging requirements:
Containers to be fitted with child-resistant fastenings: Not applicable.
Tactile warning of danger: Not applicable.

2.3 Other hazards
Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII: Not available.
Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII: Not available.
Other hazards which do not result in classification: Fine dust clouds may form explosive mixtures with air. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

SECTION 3: Composition/information on ingredients

Substance/mixture: Mono-constituent substance

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Classification</th>
<th>Regulation (EC) No. 1272/2008 [CLP]</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proprietary Dye</td>
<td>-</td>
<td>100</td>
<td>Not classified.</td>
<td>Not classified.</td>
<td>[A]</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type
[A] Constituent
[B] Impurity
[C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.
SECTION 4: First aid measures

4.1 Description of first aid measures

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Skin contact**: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

**Potential acute health effects**

**Eye contact**: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

**Inhalation**: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

**Skin contact**: No known significant effects or critical hazards.

**Ingestion**: No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

**Eye contact**: Adverse symptoms may include the following:
- irritation
- redness

**Inhalation**: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

**Skin contact**: No specific data.

**Ingestion**: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician**: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

**Suitable extinguishing media**: Use dry chemical powder.

In case of fire, use water spray (fog), foam, dry chemical or CO₂.

**Unsuitable extinguishing media**: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture**: Fine dust clouds may form explosive mixtures with air.
SECTION 5: Firefighting measures

Hazardous thermal decomposition products: Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides
- sulfur oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spill material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions: Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

Large spill: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling
SECTIONS 7: Handling and storage

### Protective measures
Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material.

### Advice on general occupational hygiene
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities
Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

### 7.3 Specific end use(s)

#### Recommendations
Not available.

#### Industrial sector specific solutions
Not available.

SECTIONS 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits
No exposure limit value known.

#### Recommended monitoring procedures
If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmosphere - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmosphere - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmosphere - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs
No DNELs/DMELs available.

#### PNECs
No PNECs available

### 8.2 Exposure controls
SECTION 8: Exposure controls/personal protection

**Appropriate engineering controls**

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Individual protection measures**

**Hand protection**

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates ... known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Skin protection

**Hand protection**

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection**

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

**Appearance**

- **Physical state**: Solid. [Powder.]
- **Colour**: Rouge-brun.
- **Odour**: None.
- **Odour threshold**: Not available.
- **pH**: 8.5 [Conc. (% w/w): 1%]
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Burning time**: Not available.
- **Burning rate**: Not available.
SECTION 9: Physical and chemical properties

Upper/lower flammability or explosive limits: Not available.

Vapour pressure: Not available.

Vapour density: Not available.

Relative density: ~1

Solubility(ies): Not available.

Solubility in water: 21 g/l

Partition coefficient: n-octanol/water: Not available.

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: Not available.

Explosive properties: Not available.

Oxidising properties: Not available.

9.2 Other information

Physical/chemical properties comments: No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity: No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability: The product is stable.

10.3 Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.

10.4 Conditions to avoid: Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Prevent dust accumulation.

10.5 Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials, acids and alkalis.

10.6 Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Conclusion/Summary: Not available.

Irritation/Corrosion
Conclusion/Summary
Skin: Non-irritant to skin.

Eyes: Non-irritating to the eyes.

Sensitisation
Conclusion/Summary: Not available.
## SECTION 11: Toxicological information

### Mutagenicity
**Conclusion/Summary**: Not available.

### Carcinogenicity
**Conclusion/Summary**: Not available.

### Reproductive toxicity
**Conclusion/Summary**: Not available.

### Teratogenicity
**Conclusion/Summary**: Not available.

### Specific target organ toxicity (single exposure)
Not available.

### Specific target organ toxicity (repeated exposure)
Not available.

### Aspiration hazard
Not available.

### Information on the likely routes of exposure
**Not available.**

### Potential acute health effects

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye contact</strong></td>
<td>Exposure to airborne concentrations above statutory or recommended exposure</td>
</tr>
<tr>
<td><strong>Inhalation</strong></td>
<td>limits may cause irritation of the eyes.</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

### Symptoms related to the physical, chemical and toxicological characteristics

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye contact</strong></td>
<td>Adverse symptoms may include the following:</td>
</tr>
<tr>
<td></td>
<td>irritation</td>
</tr>
<tr>
<td></td>
<td>redness</td>
</tr>
<tr>
<td><strong>Inhalation</strong></td>
<td>Adverse symptoms may include the following:</td>
</tr>
<tr>
<td></td>
<td>respiratory tract irritation</td>
</tr>
<tr>
<td></td>
<td>coughing</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>No specific data.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

### Delayed and immediate effects and also chronic effects from short and long term exposure

<table>
<thead>
<tr>
<th>Exposure</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Short term exposure</strong></td>
<td>Potential immediate effects: Not available.</td>
</tr>
<tr>
<td></td>
<td>Potential delayed effects: Not available.</td>
</tr>
<tr>
<td><strong>Long term exposure</strong></td>
<td>Potential immediate effects: Not available.</td>
</tr>
<tr>
<td></td>
<td>Potential delayed effects: Not available.</td>
</tr>
<tr>
<td><strong>Potential chronic health effects</strong></td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: Not available.
SECTION 11: Toxicological information

General
Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity
No known significant effects or critical hazards.

Mutagenicity
No known significant effects or critical hazards.

Teratogenicity
No known significant effects or critical hazards.

Developmental effects
No known significant effects or critical hazards.

Fertility effects
No known significant effects or critical hazards.

Other information
Not available.

SECTION 12: Ecological information

12.1 Toxicity
Conclusion/Summary
Not available.

12.2 Persistence and degradability
Conclusion/Summary
Not available.

12.3 Bioaccumulative potential
Not available.

12.4 Mobility in soil
Soil/water partition coefficient ($K_{OC}$)
Not available.

Mobility
Not available.

12.5 Results of PBT and vPvB assessment
PBT
Not available.

vPvB
Not available.

12.6 Other adverse effects
No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product
Methods of disposal
The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste
Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.

Packaging
Methods of disposal
The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
SECTION 13: Disposal considerations

**Special precautions**: This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

<table>
<thead>
<tr>
<th></th>
<th>ADR/RID</th>
<th>ADN</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1 UN number</td>
<td>Not regulated.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>14.2 UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Transport within user's premises**: Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**: Not available.

SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU Regulation (EC) No. 1907/2006 (REACH)
- Annex XIV - List of substances subject to authorisation
  - Substances of very high concern
    - None of the components are listed.
- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
  - Not applicable.

**Other EU regulations**
- Europe inventory: Not determined.
- Seveso II Directive
  - This product is not controlled under the Seveso II Directive.

**15.2 Chemical Safety Assessment**: This product contains substances for which Chemical Safety Assessments are still required.

**15.3 Registration status**: Applicable.
SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms:
- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Key literature references and sources for data:
- Regulation (EC) No. 1272/2008 [CLP]: European convention concerning international road transport of dangerous goods (ADR) done in Geneva on September 30, 1957 (Dz. U. no. 35/1975, pos. 189) plus amendments; Regulation for the transport of dangerous materials on the Rhine (ADN); Occupational exposure limits; International regulations

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

Full text of abbreviated H statements: Not applicable.

Full text of classifications [CLP/GHS]: Not applicable.

Full text of abbreviated R phrases: Not applicable.

Full text of classifications [DSD/DPD]: Not applicable.

Training advice: Ensure operatives are trained to minimise exposures. Training staff on good practice.

Date of issue/Date of revision: 18/11/2013

Date of previous issue: No previous validation

Version: 1

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.